



**Recommended Start Formulation & Application Condition**

**Start Formulation**

PCR 941	413.00
Epoxy Resin (Razeen SR-5014)	177.30
TiO2 (Cristal 128)	197.00
Blank Fix	197.00
Benzoin	5.00
Resinflow (Worlee PV 88)	10.00
<b>Total</b>	<b>1000.00 Kg</b>

**Application Condition**

- **Extruder:** Twin screw with 500rpm and temp. at around 95 – 105°C
- **Application:** 60 µm on 0.8 mm steel panel.
- **Curing:** 10 min. @ 180 °C

**Film Properties**

- **Min Gloss@20/60 (%)** 80/92
- **Direct Impact (kg/cm)** 160
- **Indirect Impact (kg/cm)** 160

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