

Recommended Start Formulation & Application Condition

Start Formulation

PCR 940	413.70
Epoxy Resin (Razeen SR-5014)	177.30
TiO ₂ (Cristal 128)	197.00
Blank Fix	197.00
Benzoin	5.00
Resinflow (Worlee PV 88)	10.00
Total	1000.00 Kg

Application Condition

- **Extruder:** Twin screw with 500rpm and temp. at around 95 – 105 °C
- **Application:** 60 µm on 0.8 mm steel panel.
- **Curing:** 10 min. @ 200 °C

Film Properties

- **Gloss @ 60 (%)** 90
- **Direct Impact (kg/cm)** 160
- **Indirect Impact (kg/cm)** 160

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantees or warranties are given for this technical advice. As a result, the application, the use and the processing of our products and the products manufacture by you on the basis of our technical advice are beyond our control and, therefore, entirely your own responsibility. It is recommended that the consumers should evaluate the formulations in their own labs prior to production.