

Recommended Start Formulation & Application Condition

White Gloss Enamel

PCR 934	300.0
Epoxy Resin (Razeen SR-5014)	300.0
Ti O2 (Cristal 128)	192.5
Blanc Fix	192.5
Benzoin	5.0
Resinflow (Worlee PV 88)	10.0

Total 1000.00 Kg

Application Condition

- **Extruder:** Twin screw with 500rpm and temp. at around 95 - 105 °C
- **Application:** 60 µm on 0.8 mm steel panel.
- **Curing:** 12 min. @ 180 °C

Film Properties

- **Gloss @ 60 (%)** 90
- **Direct Impact (kg/cm)** 160
- **Indirect Impact (kg/cm)** 160

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